

Magazine Buffer Stocker

Suitable for balancing long SMT lines to improve Line Productivity.
 First In-First Out , Pass Through Capability and as 'No Good' (NG) Stocker. Magazine lowers to ground level for changeover.



Machine Specifications	
Model:	BS461
Machine External Dim. (mm)	Lg 2000 x W900 x Ht 1200mm (ht excl. light tower)
PCB max size (mm)	Lg. 330xW250 (Msize); Lg 450 xW330 (Lsize); Lg550xW450(LIsize)
Magazine Capacity	1x magazine c/w conveyor with pusher cylinder.
Function	First In-First Out (FIFO) or as NG Stocker
	As NG Stocker magazines lowers to ground level when full for remove/changeover.
Pass Through Capability	Yes.
PCB Feed Pitch	Via selector switch in steps of 10, 20, 30, 40. mm
PCB Transfer Height	910+/-30mm
Controls	PLC
Light Tower	3 colour light tower with fault detections
Interfacing	SNEMA
Machine colour (Standard)	Powder coated rough surface finish light grey code 9174
Power (Kva)	220Vac/1 phase or 110V/1 phse. (500KVA)
Air Pressure:	Min. 4 bars
Options	Cooling fans along conveyor system